

# Effect of Doping on Structural and Electrical Properties of Titanium Dioxide (TiO<sub>2</sub>) Thin Films for Gas Sensor

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## Abstract

Undoped and nickel doped titanium oxide thin films were fabricated by spray pyrolysis by using a solution of titanium tetrachloride and ethyl alcohol. The films have been deposited on heated quartz and silicon substrates at 623 K. After annealing for 120 min at 823 K, the initially amorphous films became polycrystalline with a predominant anatase structure and average crystallite sizes depending on dopant (Ni) concentration. AFM results show that by the addition of the Ni to TiO<sub>2</sub> thin films they become smooth. Electrical properties have been studied by means of electrical resistivity and Hall effect measurements. The experimental result shows that nickel doping of titanium oxide thin films improve the sensor element sensitivity to NH<sub>3</sub> gas. The influence of variation of Ni concentration on NH<sub>3</sub> sensitivity of thin film sensor elements was investigated in this work. It looks promising to use the inexpensive nickel-doped titanium oxide thin films obtained by spray pyrolysis in smart gas sensing devices that are able to recognize gas species in low concentration.

**Keywords:** TiO<sub>2</sub>, spray pyrolysis, Ni dopant, gas sensor.

## 1. Introduction

Over the last few years a great attention has been focused on the titanium dioxide (TiO<sub>2</sub>) thin films because its excellent materials in many applications, such as in the field of sensors, antireflection coatings, gas sensors [1], solar cells [2] and photocatalysis [3,4]. By doping, especially with transition metal atoms, these properties can be improved as desired, while keeping the films chemical and mechanical stability [1]. There are many methods that can be used to prepare TiO<sub>2</sub> thin films with desired properties including sol-gel [4-7], sputtering [8], anodic oxidation [9-14], pulsed laser deposition (PLD) [15], and

## 2. Experimental

Undoped and nickel-doped titanium oxide thin films were deposited on heated quartz and silicon substrate (623 K), by spraying an appropriate solution from a sprayer, placed at 30 cm in front of the heated substrate holder. The starting solution was prepared by using (2 ml) titanium tetrachloride (TiCl<sub>4</sub>, purity 99.9%, 1.726g/cm<sup>3</sup> density) which is made in "England" dissolved in (20 ml) ethyl alcohol (96%). Filtered air was used as a carrier gas, the deposition time was set to 5 sec, the samples were annealed at 823 K in air for 120 min. Salt [NiCl<sub>2</sub>.6H<sub>2</sub>O] reduced to dope TiO<sub>2</sub> films for different percentages (1,2,3,4 and 5%) of dopant. The structural properties of the prepared films were studied by X-ray diffraction measurements (Philips PW 1050 X-ray diffractometer, with CuK $\alpha$  radiation ( $\lambda = 1.54059 \text{ \AA}$ )). Morphology of the deposited TiO<sub>2</sub> thin films was revealed using a atomic force microscopy (AFM) using a scanning probe microscopy

## 3. Results and Discussion

The crystal structure of TiO<sub>2</sub> films was investigated through X-ray diffraction (XRD). The X-ray diffraction spectrum of TiO<sub>2</sub> films pure and doping with nickel for different doping concentration (1,2,3,4 and 5%) deposited on quartz substrate at a annealing temperature (823 K) for (120 min) are shown in figure (1). It is found that all the films are polycrystalline with a tetragonal crystal structure. All films show diffraction peaks belong to anatase A (101), A(004) and A (200). The diffraction peaks are in good agreement with those given in JCPD data card (JCPDS no .21-1272) for anatase phase. The XRD results reveal that the annealed thin film at 823 K for 120 min of TiO<sub>2</sub> have a good crystalline. And it is observed that the pure TiO<sub>2</sub> films exhibit a polycrystalline having (101), (004) and (200) planes of high peak intensities. The doped titanium oxide films become less crystalline than undoped sample, the grain size was calculated from the full width at half maximum (FWHM) ( $\beta$ ) of the preferential orientation diffraction peak by using the Scherrer equation [16]

$$D = k\lambda / (\beta \cos\theta) \quad (1)$$

spray pyrolysis [1-3,16-18]. Of all the fore-mentioned thin film fabrication methods, spray pyrolysis is widely used because of its simplicity, cheap chemical deposition procedure, allowing the growth of rough-surface films at atmospheric pressure, on large area. By this method, dopants can be easily introduced into the matrix of the film by using appropriate precursors [1, 16]. In this paper we have investigated the effect of nickel doping on structure, and electrical properties of TiO<sub>2</sub> thin films for using as gas sensor for NH<sub>3</sub> gas.

(CSPM-5000). After annealing in the air the electrodes were deposited onto film surface by thermal evaporation of aluminum in vacuum system. To study the electrical characterization of the TiO<sub>2</sub> films, electrical resistivity measurements were performed using two point probe method. The type of conductivity exhibited by Hall Effect [device of type (HMS-3000)] was used to measure concentration (n), mobility and Hall coefficient (R<sub>H</sub>). The sensitivity tests were carried out in a homemade testing chamber that measures the surface resistance of the samples. The sensing characteristics of the sensor were then observed by measuring the electrical resistance change of sensor when the latter was exposed to NH<sub>3</sub> gas. Under the exposure of reducing gas such as NH<sub>3</sub> (in the present study), its resistance decreases.

## 3.1 X-Ray Diffraction study.

where D is the crystallite size, k is a fixed number of 0.9,  $\lambda$  is the X-ray wavelength,  $\theta$  is the Bragg's angle in degrees, and  $\beta$  is the full-width-at-half maximum (FWHM) of the chosen peak. Compared to the reference data from TiO<sub>2</sub> (JCPD) card, the peaks in the X-Ray diffraction shift into the region of higher  $2\theta$ , indicating stress in the grains. Increasing in full-width at half-maximum (FWHM) of (101) peak means decrease grain size of film with the increase doping concentration in TiO<sub>2</sub> films as shown in figure (2). XRD analysis also did not detect the dopant phase, these due to the low concentration of dopants of TiO<sub>2</sub>:Ni at different doping concentration on the films structure are given in table (1). Increases in doping concentration in TiO<sub>2</sub> films result in the increasing lattice constant (a), this can be attributed to increase in interplanar distance (d) according to equations (2). And increases in doping concentration in TiO<sub>2</sub> films approaching the lattice constant ratio from the stress free TiO<sub>2</sub> (2.5142  $\text{\AA}$ ), where in the case of films doping with 5% Ni the ratio of lattice constant c/a was (2.5087  $\text{\AA}$ ) as shown in figure (3). The lattice constants 'a' and 'c' of the tetragonal structure of TiO<sub>2</sub> can be calculated using the relations (2) & (3) given below [4,19].

$$a = b = 2 * d_{200} \quad (2)$$

$$c = 4 * d_{004} \quad (3)$$

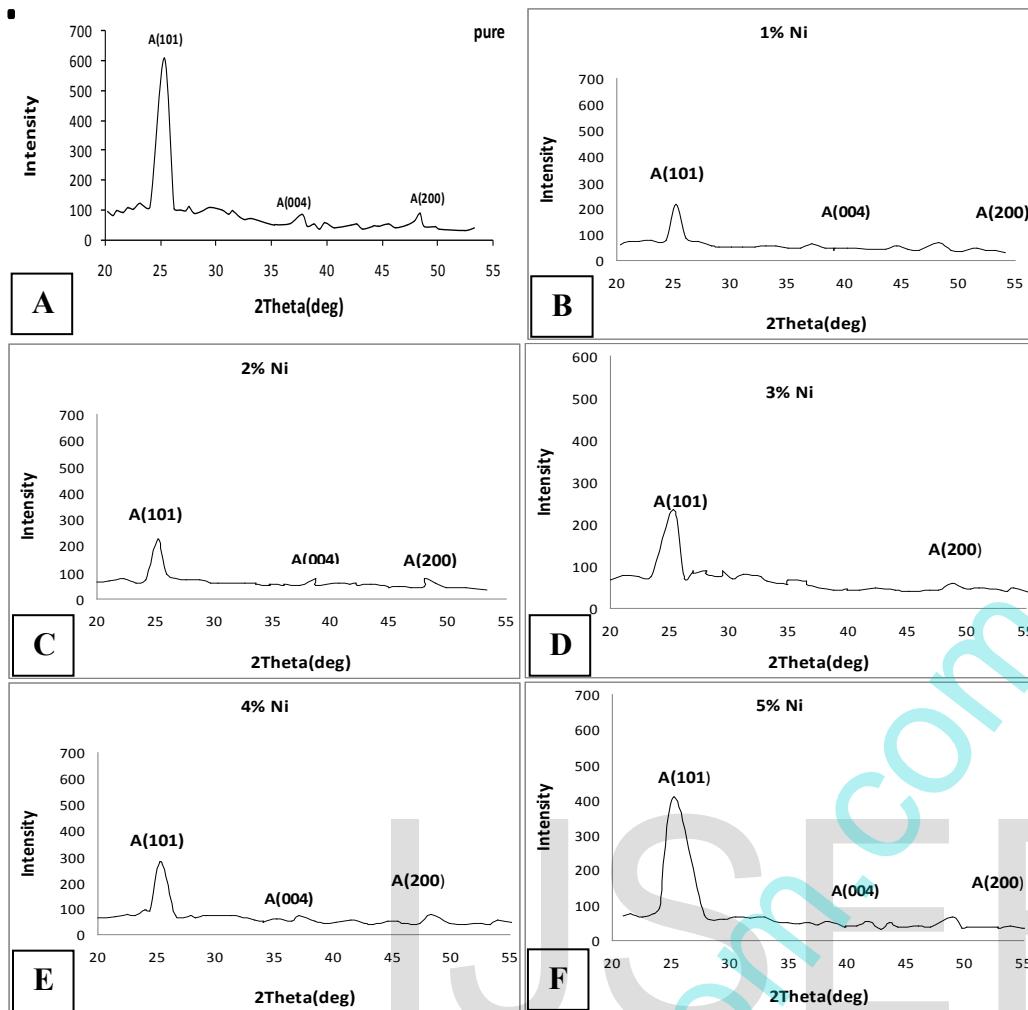


Fig. ( 1 ) : XRD patterns of TiO<sub>2</sub> films pure and doping with nickel at different concentrations(A) TiO<sub>2</sub> pure (B) 1%Ni (C)2% Ni (D)3% Ni (E)4% Ni (F)5% Ni.

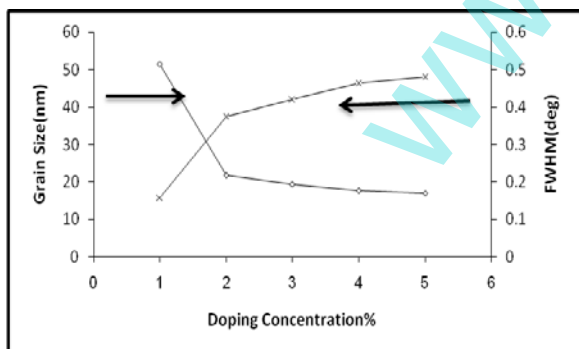


Fig. ( 2 ) :The main grain size and Full Width at Half Maximum (FWHM) for TiO<sub>2</sub> A ( 101) at different doping concentration for nickel.

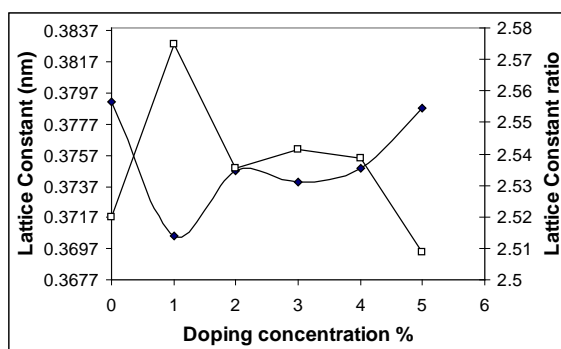


Fig. ( 3 ) :Lattice constant ( a) and lattice constant ratio ( c/a) at different doping concentration for nickel.

Table(1): Experimental results for TiO<sub>2</sub> pure and doping with nickel at different doping concentrations.

TiO <sub>2</sub> doping with nickel	2(θ) deg	hkl	β (deg)	Grian size (nm)	a=b (nm)	c (nm)	c/a
Undoped TiO <sub>2</sub>	25.27	A(101)	0.272	29.87	0.37914	0.958989	2.52
1% Ni	25.15	A(101)	0.15840	51.386	0.3705	0.95432	2.575
2% Ni	25.2	A(101)	0.37540	21.68	0.374722	0.950152	2.5356
3% Ni	25.3	A(101)	0.4200	19.400	0.374014	0.950472	2.5412
4% Ni	25.34	A(101)	0.46360	17.56	0.374888	0.951704	2.5386
5% Ni	25.38	A(101)	0.48120	16.92	0.37874	0.950168	2.5087

**3.2. AFM Study**

The surface morphology of TiO<sub>2</sub> thin films was analyzed using a atomic force microscope. Figure (4) shows the typical three - dimensional AFM image of TiO<sub>2</sub> and doping TiO<sub>2</sub> with nickel films deposited at annealing temperature 823 K and annealing time 120 min on quartz substrate by using spray pyrolysis technique. AFM results show that by the addition of the Ni to TiO<sub>2</sub> thin films they become smooth where the root mean square (RMS) (nm) for undoped and doped with Ni are 0.1658 nm and 0.115 nm respectively.

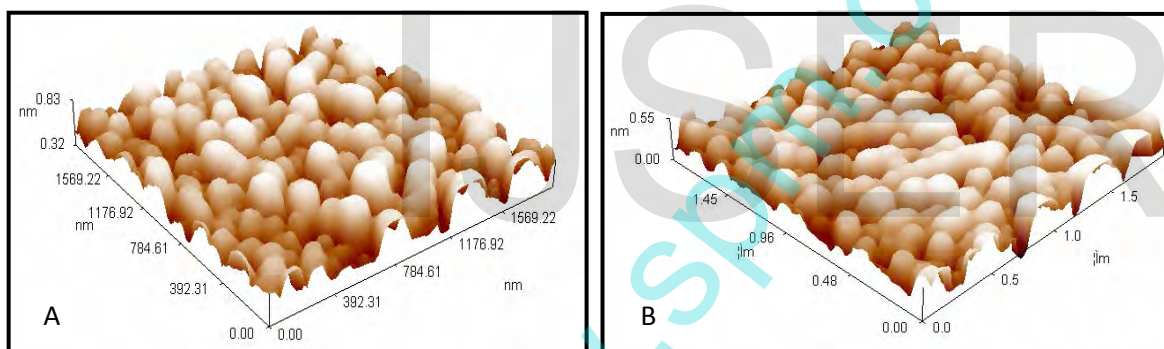


Fig. ( 4) :The AFM images: (A)undoped TiO<sub>2</sub> annealing at 823 K and 120 min (B) TiO<sub>2</sub> doping with nickel at 5%.

**3.3. Electrical properties**

In order to investigate the effect of nickel doping on some electrical properties of TiO<sub>2</sub> films, electrical resistivity as a function of doping concentrations Ni as shown in figure (5). Shows that the electrical resistivity is decreases with increasing doping concentration (Ni) in TiO<sub>2</sub> thin films could be attributed to the increasing concentration (n).

Electrical resistivity is a function of temperature for different doping concentrations as shown in (6). The electrical resistivity was found to decrease with increasing doping concentration in TiO<sub>2</sub> thin films. Table (2) shows the activation energy E<sub>a1</sub> and E<sub>a2</sub> of the TiO<sub>2</sub> thin films doped with nickel. It is clear that the activation energies E<sub>a1</sub> and E<sub>a2</sub> increase with increasing doping concentration in the films

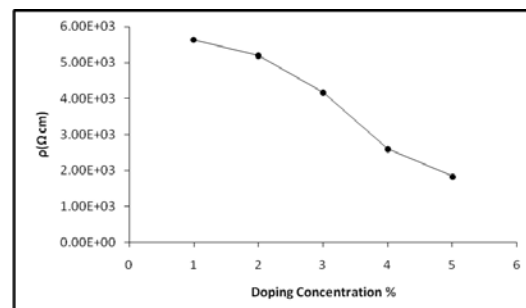


Fig. ( 5): The electrical resistivity as a function of different doping concentration with nickel.

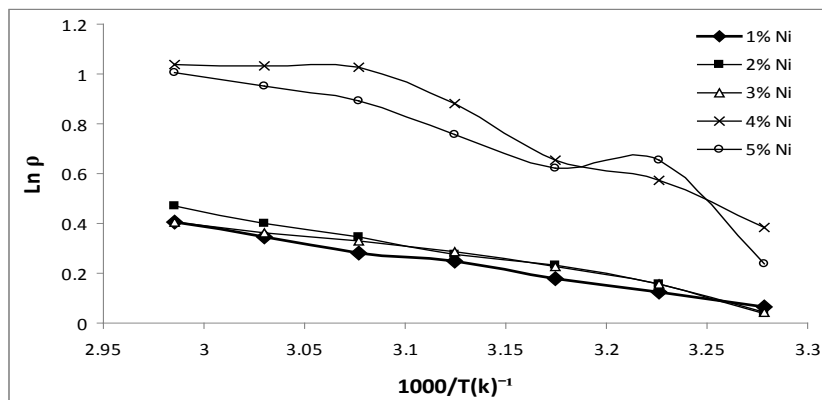


Fig. ( 6): Ln ρ as a function of  $1000/T(K)^{-1}$  for  $TiO_2$  films at different doping concentrations with nickel.

Table(2) : Activation energies  $E_{a1}$  and  $E_{a2}$  for  $TiO_2$  doping with nickel at different doping concentrations.

Doping with nickel	$E_{a1}(ev)$	$E_{a2}(ev)$
1% Ni:TiO <sub>2</sub>	0.0182	0.06020
2% Ni:TiO <sub>2</sub>	0.03126	0.0894
3% Ni:TiO <sub>2</sub>	0.20273	0.09759
4% Ni:TiO <sub>2</sub>	0.2670	0.11267
5% Ni:TiO <sub>2</sub>	0.2919	0.11396

### 3.4. Hall Measurement

The results obtained from Hall effect for nickel doping  $TiO_2$  and fixed annealing temperature at  $550^\circ C$  for 120 min were (n-type). The results have shown that a greater increase in the value of electrical conductivity, accompanied by a clear increase in the values of charge carriers with the decrease in the values of both the mobility and Hall coefficient. The value of ( $R_H$ ) decreases with the increasing of doping concentration in the films as shown in figure (7). Hall coefficient sign has not been changed by the increase in doping concentration. Which

indicates that the electrons are the charge carriers and are responsible for the increased conductivity, as shown in table (3). The mobility decrease with increasing doping concentration in  $TiO_2$  thin films. The results may be attributed to the average grain size decreasing with increasing doping concentration in the films (as shown by X-ray diffraction). Therefore doping concentration in  $TiO_2$  the films plays a vital role in determining its electrical properties.

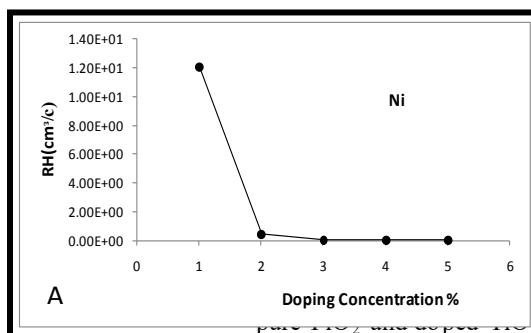
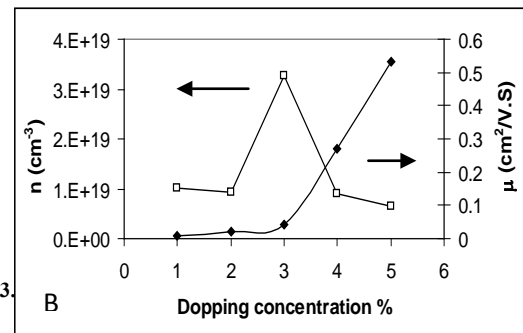


Fig. (8):

(A) The carrier concentration and mobility of  $TiO_2$  as a function of doping concentration for Ni. (B) Hall coefficient of  $TiO_2$  as a function of doping concentration for Ni.

are shown with time. The resistance of pure TiO<sub>2</sub> films and films doped with noble metal (Ni) in different concentrations (1%, 3% and 5%). The resistance decreases with increasing doping concentrations due to increase in the sensing of the TiO<sub>2</sub> films. A minimum resistance is of TiO<sub>2</sub> doped with (5%) noble metal. The resistance decreases drastically during the gas exposure, a maximum resistance started to increase in TiO<sub>2</sub> pure. The gas sensitivity of undoped and doped TiO<sub>2</sub> films is calculated from measuring the resistance change in thin films in air and in gas. The change in surface resistance in presence of gas (NH<sub>3</sub>) with time is measured by using equation (4). Figure (8) shows the gas sensitivity of undoped TiO<sub>2</sub> and doped with nickel. It can be seen from this observation that the sensitivity values of all samples increase with time. The sensitivity of the metal oxide semiconductor sensor is mainly

determined by the interaction between the target gas and the surface of the sensor. The greater surface area of the materials stronger interaction becomes between the adsorbed gases and the sensor surface, higher gas sensing sensitivity. The sensitivity value of pure TiO<sub>2</sub> is less than sensitivity of doped TiO<sub>2</sub> because the surface species and trapped electrons are returned to the conduction band causing an increase in the conductivity of the TiO<sub>2</sub> films doped with noble metal and the sensitivity of the sensor increases.

$$S = (R_g - R_a / R_a) 100\% \quad (4)$$

where R<sub>g</sub> is the sensor resistance influenced by the NH<sub>3</sub> gas, R<sub>a</sub> the sensor resistance in the air [18].

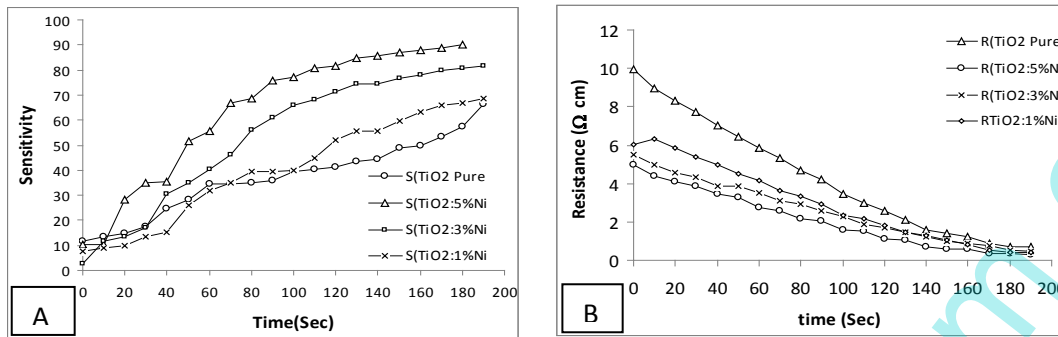


Fig. (8): (A) Resistance of TiO<sub>2</sub> pure and doped with nickel as a function of operation time for NH<sub>3</sub> gas. (B) Sensitivity for TiO<sub>2</sub> pure and doping with nickel films for NH<sub>3</sub> gas at different operation time.

#### 4. Conclusions

We have successfully prepared doped n-TiO<sub>2</sub> thin films using titanium tetrachloride and ethyl alcohol by employing a simple and inexpensive spray pyrolysis technique. Influence of nickel dopant on structure, morphological, and electrical properties is discussed. XRD shows that as-deposited films are amorphous and became polycrystalline with anatase crystal structure, oriented along (101) plane upon annealing at

823 K. These experimental results confirm that conductometric gas sensors based on nickel-doped TiO<sub>2</sub> as sensitive layer for NH<sub>3</sub> gas detection.

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